

11974 NG

CNC lathe operator with milling experience. Programming in Sinumerik, OSP, Fanuc, and CAM (SolidCam, SolidWorks, Creo). 12 years of experience, working extensively on modern machines such as DMG Mori, Okuma, Doosan Puma, and CTX, producing complex workpieces. Experienced in training new employees in control systems and CAM. A dedicated individual who implements tasks quickly and efficiently. Currently specializing in the field of turning.

37 years old, married, 1 child (8 years old).

Machines:

DMG Mori , Okuma, Doosan Puma, CTX, TBI

Controls

Sinumerik 840D, OSP, Fanuc

Industry

Automotive, electronics, energy, hydraulics, mold making, oil & gas, motorsports, shipbuilding & rail, toolmaking.

Products

Fasteners, gearbox housings, transmission components, gears, pipes, shafts, profiles, worm shafts, machine parts, tools.

Materials

Aluminum, brass, bronze, Inconel, plastics, precious metals, steel, stainless steel, high-strength steel, tool steel.

Series

Single parts and series production.

Tolerances

0.01 mm

Surface qualities

RA 0.8

Size and weight of pieces

Up to 1 meter

Driver's Licenses & Certifications

Passenger car & crane, forklift

Preferred:

Turning

Experience:

Programming, setup & production

He has very strong skills in turning and good skills in milling. He reads technical drawings fluently, develops the appropriate machining strategies, and writes very good and efficient turning programs via CAM (SolidCam, SolidWorks, and Creo), as well as directly at the machine panel using OSP, Fanuc, or Sinumerik controls. In milling, he has recently been working with Sinumerik and Fanuc.

He is familiar with many clamping methods and a wide range of tools, works with driven tools, and has experience machining various materials. He understands speeds and feeds as well as geometric dimensioning and tolerances. He selects and measures tools independently and sets work offsets. He is capable of solving all difficulties on his own and works in a highly self-reliant manner.

Practical experience:

- 12 years programming on CNC lathes:
- 4.5 years DMG Mori with CAM and Sinumerik

Previously:

- 7 years Okuma with CAM and OSP
 - 7 years Doosan Puma with CAM and Fanuc
 - 7 years CTX with Fanuc. Complete process handling from A to Z
 - 6 years milling experience including DMG Mori with Sinumerik (ShopMill), light programming. Complete process handling from A to Z
- At the same time, he conducted training sessions for new employees in programming and machine operation.

6 years as a miller with 3 ax

Gantry, vertical milling

12 years as a turner

Counter spindle, electrically driven tools, milling head, tailstock.

Setting:

Selection of tools, tool installation, tool measurement/calibration, loading

Programming

Daily programming, optimization, and adjustment.

Quality assurance

Operator self-inspection (analog, digital)

We highly recommend him as a very good turner with strong milling and CAM expertise.