

23094 GF

Experienced milling machinist with 9 years of practical experience, proficient in programming with Heidenhain controls, and experienced in machining parts of various sizes. A communicative and open-minded person. Currently working in the field of mechanical engineering.

Age: 30

Machines:

DMG MORI 850V, GF MIKRON VCE 1000, DMG ECO, DMG DMU 125 monoBlock, Makino, DMG, TOS, Heller, Makino

Controls

Heidenhain 640, 620, Heidenhain 640 (celos overlay) Unipro, Fanuc

Industry

Automotive, Food, Pharma, Heavy Industry, Ship & Trains

Products

Brackets, Couplings, Gear Box Housings, Gear Parts, Gears, Hubs, Mold making, Screws, Treads, Valves, single pieces for pharma, food and automotvie, machinery

Materials

Steel, High Grade Steel, High Tensile Steel, Titanium, Tool Steel, Aluminium, Brass, Copper, Graphite, Plastic

Series

Single parts and small-batch production

Tolerances

0,01mm

Surface qualities

0,5

Size and weight of pieces

previously 300kg - 3t
now 80kg - 1t / 5cm - 2m

Driver's Licenses & Certifications

Passenger Car Driver's License & Crane

Preferred:

Milling

Experience:

Programming, setup & production

The candidate has a solid understanding of technology, manufacturing processes, machining, and basic service operations. Thanks to his technical expertise, he is able to analyze production processes and optimize them in a targeted manner, thereby sustainably improving efficiency and quality. When manufacturing components, he independently selects the appropriate technology, taking into account different clamping methods, machining processes, and suitable operational procedures. In addition, he is proficient in writing and modifying programs using Heidenhain controls, enabling him to reliably carry out more complex machining tasks. Extensive experience with various materials, tools, and cutting parameters allows him to work precisely and economically, regardless of batch size or component dimensions. He confidently reads and correctly interprets technical drawings, ensuring the accurate implementation of specified requirements.

Furthermore, he professionally measures and sets tools, accurately establishes zero points, and adjusts spindle speeds and feed rates according to the respective material and machining strategy. He is familiar with the fundamentals of geometric dimensioning and tolerancing (GD&T), ensuring that dimensional and form tolerances are consistently maintained in the manufactured parts.

9 years as a miller with 3-5 axes

Rotary table, swivel table, boring mill, horizontal and vertical milling

Setting:

Selection of tools, tool installation, tool measurement/calibration, loading

Programming

Programming several times daily.

Quality assurance

Operator self-inspection (analog, digital)

We recommend him as an experienced Heidenhain programmer and machine setup specialist.